

Abstract of the Disclosure:

In a method of manufacturing a glass gob, a down-flowing molten glass is received on a molding die. The molding die is moved down at a speed higher than a down-flowing speed of the molten glass so as to cut the molten glass. The molten glass is remained with a predetermined weight on the molding die. The molten glass is sprayed with gas in order to form the glass gob under such a condition that the molten glass is floated or slightly floated. The receiving step is carried out by spraying the molten glass with gas having a flow rate lower than the gas used in the spraying step, or the receiving step is carried out without performing the gas spraying.